



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0070.004

DVS ZERT hereby certifies that the company

MCE Slaný s.r.o.
Netovická 538
27401 Slaný
Czech Republic

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 26.06.2019 until 24.03.2020

Düsseldorf, 26.06.2019
Place and date of issue

Dipl.-Ing. (FH) Haberberger
Lead Assessor

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0070.004

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
121	1.3	t = 7.5 - 30 mm	FW
	2.1	t = 10 - 140 mm	BW
135	1.2, 2.1	t ≥ 5 mm	FW
	1.2	t = 5 - 200 mm	BW
	2.1	t = 8 - 140 mm	BW
	3.1	t = 7.5 - 40 mm	BW
	3.1, 3.1/8	t = 10 - 40 mm	FW
	8	t = 7.5 - 30 mm	BW
136	1.2	t ≥ 5 mm	FW
	2.1	t = 3 - 100 mm	BW
141	1.2	t = 3 - 10 mm	BW
	1.2	t = 3 - 50 mm	FW
	8.1	t = 3 - 7 mm	BW
	8.1/2.1	D ≥ 58 mm	FW
783	1.2/2.1	D = 9 - 22 mm	-
	8.1/1.2	D = 9 mm	M10

Area of Application:

- New construction of assemblies and components for rail vehicles
- assemblies: transformer tanks
- except design
- except purchasing of welded components

Responsible Welding Coordinator(s):

Karel Matejka (IWE)

born: 04.08.1957

Deputy with equal rights:

Lukás Pavelka (IWT/Level A)

born: 11.03.1979

Representative:

Zdenek Srek (IWS)

born: 03.01.1974

Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL1/070/0A3/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.